



MATERIAL TESTING LABORATORY

MILITARY ENGINEER SERVICES (MES)

TEST RESULTS FOR TENSILE STRENGTH OF PLAIN/DEFORMED/RIBBED COLD TWISTED M.S. BARS

Job No : 262/18-19(Steel)
 Name of Client : AGE(Air) Shamsheernagar.
 Ref Itr No : CE(Air)/60 of 2018-2019/05/E-6 Dt. 01 Apr' 2019.
 Project Name : CE(Air)/60 of 2018-2019
 Date of Collection : Tuesday, 02 April, 2019

Copy No. : 3
 Sample Specimen : Length 600 mm Dia 20mm
 Sample Grade : 60
 Frog Mark : Purbachal 500W

Sample No	Nominal Dia	Actual Dia	Area Under Test	Actual Weight	Average Actual Unit Weight	Yield or Proof Load	Yield or Proof Strength	Average Yield or Proof Strength	Ultimate Load	Ultimate Strength	Average Ultimate Strength	Elongation % (gauge length)		Average Elongation % (gauge length)	
	inch mm	inch mm	sq.inch sq.mm	lb/ft kg/m	lb/ft kg/m	lb kn	psi Mpa	psi Mpa	lb kn	psi Mpa	psi Mpa	8inch	5d**	8inch	5d**
1	0.787 20	0.786 19.957	0.4869 314.1593	1.65 2.456	1.65 2.456	38790.97 172.55	79662 549	78500 541	47668.71 212.04	97893 675	96356 664	19		20	
2	0.787 20	0.786 19.957	0.4869 314.1593	1.65 2.456		39539.58 175.88	81199 560		47884.53 213	98336 678		18			
3	0.787 20	0.786 19.957	0.4869 314.1593	1.65 2.456		36345.03 161.67	74639 515		45207.04 201.09	92838 640		21.5			

Cautions:

1. Samples as supplied to the laboratory have been tested. The laboratory authority does not bear any responsibility as to the representative character of the samples to be tested.
2. It is recommended that the samples are sent in a secure and sealed cover/packet/container under signature of the competent authority.
3. In order to avoid fraudulent fabrication of the test results, it is recommended that all test reports should be collected by duly authorized person and not by the contractor/supplier.

Observation on Specimen(if any):

1. Diameter & Unit weight of 20 mm bar is less than the standard value but within tolerance limit according to MES Schedule of Rates-2016.

Minimum Standard Requirements (BDS/ISO 6935-2:1991(E))				Minimum Standard Requirements (ASTM A615/A616M-96a)									
Grade	Y/strength N/mm2 or Mpa	Ult.Str N/mm2 or Mpa	Elongation %	ASTM A 615 M		ASTM A 615 M		ASTM A 615/A 615 M					
				Grade	Y/strength psi (kg/cm2)	Ult.Str psi (kg/cm2)	Grade	Y/strength Mpa (kg/cm2)	Ult.Str Mpa (kg/cm2)	Minimum Elongation in 8"(203.2 mm) GL (%)			
300	300	330	16	40	40000(2810)	70000(4910)	300	300(3050)	500(5090)	10 mm	11,16,19 mm	22,25 mm	29,32,36 mm
400/400w	400	440	14	60	60000(4210)	90000(6310)	420	420(4275)	620(6295)	9	9	8	7
500/500w	500	550	14	75	75000(5255)	100000(7015)	520	520(5275)	690(7010)	..	7	7	6

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No signature is required

Note : [1 Mpa = 145 Psi, 1 kg/cm2 = 14.223 psi]

Laboratory Technician

Test Performed By

Vetted By