



MATERIAL TESTING LABORATORY

MILITARY ENGINEER SERVICES (MES)

TEST RESULTS FOR TENSILE STRENGTH OF PLAIN/DEFORMED/RIBBED COLD TWISTED M.S. BARS

Job No : 256/18-19(Steel).
 Name of Client : GE (Air) Kurmitola.
 Ref Itr No : 6409/32/E-6.Dt 14 Mar 2019.
 Project Name : CE(Air)/82 of 2017-2018.
 Date of Collection : Thursday, 28 March, 2019

Copy No. : 02
 Sample Specimen : Length 600 mm Dia 12mm
 Sample Grade : 60
 Frog Mark : Baizid 400 +.

Sample No	Nominal Dia	Actual Dia	Area Under Test	Actual Weight	Average Actual Unit Weight	Yield or Proof Load	Yield or Proof Strength	Average Yield or Proof Strength	Ultimate Load	Ultimate Strength	Average Ultimate Strength	Elongation % (gauge length)		Average Elongation % (gauge length)	
	inch mm	inch mm	sq.inch sq.mm	lb/ft kg/m	lb/ft kg/m	lb kn	psi Mpa	psi Mpa	lb kn	psi Mpa	psi Mpa	8inch	5d**	8inch	5d**
1	0.472 12	0.468 11.9	0.1753 113.0973	0.587 0.873	0.587 0.873	13976.44 62.17	79728 550	77514 534	17802.7 79.19	101555 700	99195 684	14		15	
2	0.472 12	0.468 11.9	0.1753 113.0973	0.587 0.873		13311 59.21	75932 523		17054.09 75.86	97285 671		15			
3	0.472 12	0.468 11.9	0.1753 113.0973	0.587 0.873		13477.36 59.95	76881 530		17310.37 77	98747 681		15.5			

Cautions:

1. Samples as supplied to the laboratory have been tested. The laboratory authority does not bear any responsibility as to the representative character of the samples to be tested.
2. It is recommended that the samples are sent in a secure and sealed cover/packet/container under signature of the competent authority.
3. In order to avoid fraudulent fabrication of the test results, it is recommended that all test reports should be collected by duly authorized person and not by the contractor/supplier.

Observation on Specimen(if any):

1. Diameter & Unit weight of 12 mm bar is less than the standard value but within tolerance limit according to MES Schedule of Rates-2016.

Minimum Standard Requirements (BDS/ISO 6935-2:1991(E))				Minimum Standard Requirements (ASTM A615/A616M-96a)									
Grade	Y/strength	Ult.Str	Elongation	ASTM A 615 M		ASTM A 615 M		ASTM A 615/A 615 M					
	N/mm2 or Mpa	N/mm2 or Mpa	%	Grade	Y/strength psi (kg/cm2)	Ult.Str psi (kg/cm2)	Grade	Y/strength Mpa (kg/cm2)	Ult.Str Mpa (kg/cm2)	Minimum Elongation in 8"(203.2 mm) GL (%)			
										10 mm	13,16,19 mm	22,25 mm	29,32,36 mm
300	300	330	16	40	40000(2810)	70000(4910)	300	300(3050)	500(5090)	11	12
400/400w	400	440	14	60	60000(4210)	90000(6310)	420	420(4275)	620(6295)	9	9	8	7
500/500w	500	550	14	75	75000(5255)	100000(7015)	520	520(5275)	690(7010)	..	7	7	6

This is a computer generated copy
No signature is required

Note : [1 Mpa = 145 Psi, 1 kg/cm2 = 14.223 psi] Laboratory Technician

Test Performed By

Vetted By